

MEASURING DEVICES

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1) Joint Strength Testing Device Type APE 1



Design:

Bench model equipped with a quick action cable clamping unit. Indication by digital display.

Application:

For testing the strength of tamped joint between copper cable and carbon brush.

Testing range:

5-500 N (1-110 lb) or 10-1000 N (2-220 lb)

Value switch able: Newton (N), Kilogram (Kg), Pound (lb)

Technical data:

- Maximum cable diameter: 8 mm- Minimum cable diameter: 0,3 mm

- Accuracy : 0,2 % +/- 1 digit - Space requirements: 500 x 250 x 250 mm

Net weight: 7 kgGross weight: 14 kg

Standard accessories:

1 force gauge

1 clamping unit

1 pulling unit

1 power adapter

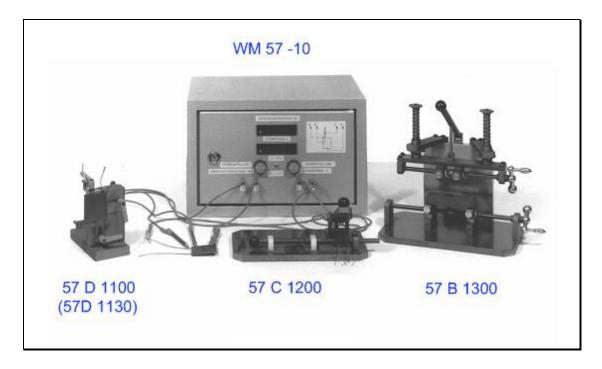
1 documentation

Special accessories

- digital force gauge with other range
- digital force gauge with data transfer RS-232C, for printer or taking over the measured values in MS-EXCEL



2) Millivolt Drop Testing Device Type WM 57/10 A



Design:

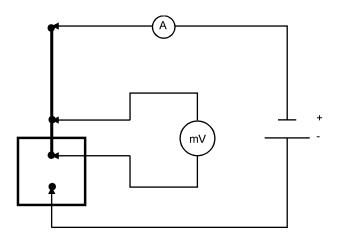
Bench type.

Simple design, easy and quick testing of the millivolt drop possible.

<u>Application</u>: For checking the millivolt drop on ramming contacts.

Range of use: For all types of carbon brushes.

Stepless variable between 1 and 10 amperes. Special designs also available for 30, 50 and 60 A.



<u>Capacity:</u> Dependant on the skill of operator

approx. 200 - 600 pcs per hour



Technical data:

Voltage: 230 V single phaseFrequency: 50 or 60 cycles

- Testing current: 0 - 10 A

- Space requirement: 500 x 400 x 400 mm (20 x 16 x 16 inch)

- Net weight: approx. 54 kg = 119 lbs- Gross weight: approx. 78 kg = 172 lbs

Standard accessories:

1 digital voltmeter

1 digital amperemeter

1 coarse set up of current

1 fine set up of current

2 measuring pins

2 clamping units

1 adjustable testing device 057 D 01100

1 set of tools

1 documentation

Special accessories:

Adjustable testing device for small brushes 057 D 01130 Testing device for blocks 057 D 01300 Testing device for brushes 057 C 01200 Special design for 30 amperes Special design for 50 amperes Special design for 60 amperes



3) Automatic Millivolt Drop Testing Machine Type AWM 157/10 A

Design:

Machine stand of welded construction.

Adjustable feed chute with two light beams.

Solid testing device sitting on a pneumatic sliding unit.

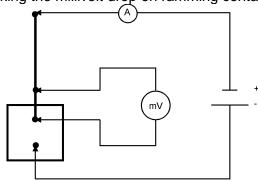
Attached electric and pneumatic switch box with a "CPU"- unit.

Coarse and fine adjustment of current (A).

Sorting device for good and bad brushes.

Printer for certificate available (optional).

<u>Application:</u> for checking the millivolt drop on ramming contacts



This Testing Machine Type AWM 157/10 A can run on its own or in connection with an other machine simultaneously.

Range of use: a = 8 - 50 mm = .315 - 1.969 inch

t = 5 - 40 mm = .197 - 1.575 inch

r = 15 - 60 mm = .591 - 2.362 inch

For carbon brushes with only one ramming contact.

Capacity: stepless variable between 600 and 1200 brushes per hour

Technical data:

- Voltage: 230 volts, single phase

- Frequency: 50 or 60 cycles

- Testing current: max 10 A

- Required air pressure: 6 - 8 bar = 86 - 114 PSI

- Air connection: R 1/4"

- Space requirements: 1200 x 1200 x 1600 mm (48 x 48 x 63 inch)

Net weight: approx. 290 kg (638 lbs)Gross weight: approx. 380 kg (836 lbs)



Standard accessories:

- 1 electric switch box
- 1 pneumatic switch box
- 1 compressed air maintenance unit
- 1 loading table
- 1 adjustable feed chute
- 2 light beams with controls
- 1 power supply for testing current 0 10 A
- 1 digital amperemeter
- 1 digital millivoltmeter
- 1 coarse set up of current
- 1 fine set up of current
- 1 inserting cylinder
- 1 clamping device with measuring pins
- 1 transport cylinder
- 1 sorting device for good and bad brushes
- 1 control panel
- 1 set interchangeable parts for one type of brush, as per your desire
- 1 set of tools
- 1 documentation

Special accessories:

Interchangeable parts for additional types of brushes

Printer

Printing programme with soft- and hardware

Cable for printer connection

Table for printer and paper

Noice cover for printer

Service hour meter

Automatic error detactor

Halogen machine spot

Fluorescent machine lamp - twin type

Counting unit with preset counter and selector chute, for filling the finished brushes into two containers, and with alarm lamp and reset



4) Chamfer measuring device Type FM 1



Application:

for measuring the edge chamfer of carbon brushes. or other workpieces.

Technical Data:

- Maximum chamfer: 2,4 mm x 45°
- Minimum chamfer: 0,0 mm

- Minimum workpiece: 2 x 2 x 5 mm

- Space requirements: 120 x 120 x 150 mm

power supply: BatteryNet weight: 2 kg